

**A sheet gasket that exhibits stable and high sealing performance for a long period of time at high temperatures.**

### ■ Product features

#### 1) Excellent heat resistance

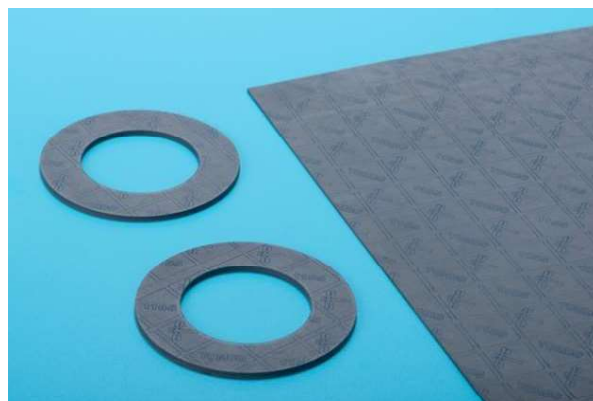
TOMBO No.1155 demonstrates stable sealing performance even under hot conditions. Stable sealing performance can be obtained even at 300°C.

#### 2) Excellent compression breakage characteristics

TOMBO No.1155 is a gasket that has high strength and is extremely unlikely to be damaged by excessive tightening.

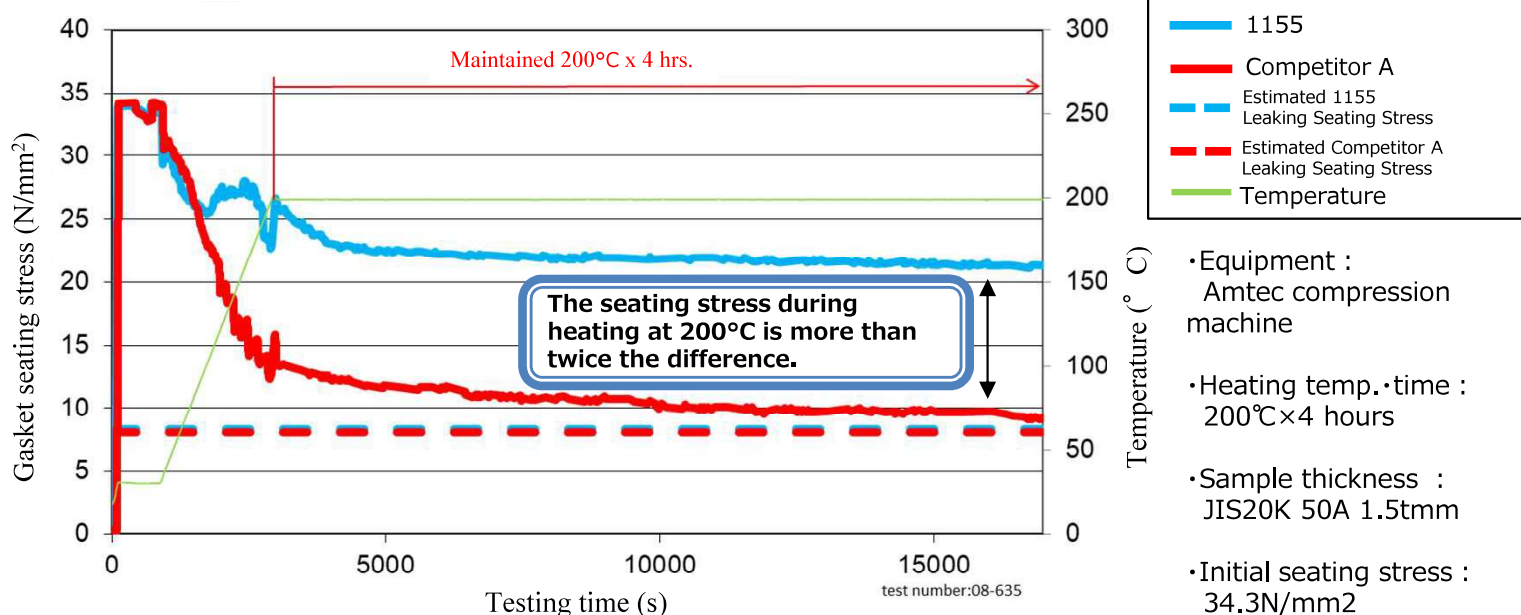
#### 3) Excellent handling

Since TOMBO No.1155 does not use a thermosetting material such as rubber, it does not easily stick and can be retightened.



### ■ Sealing performance at high temperature (200°C)

TOMBO No.1155 has a small decrease in surface pressure even at high temperatures and leakage is unlikely to occur over the long term.



### ■ Compression breakage test result

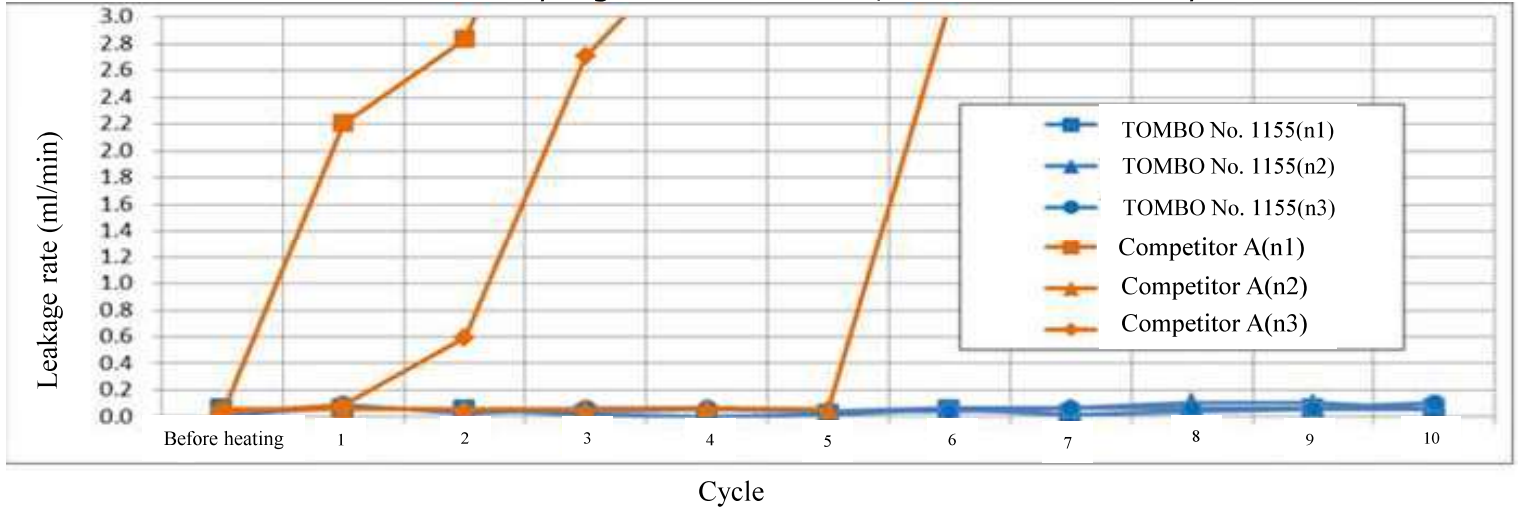
Compared to other companies' products, TOMBO No.1155 does not break even when tightened with a high load.

	Seating stress[N/mm <sup>2</sup> ]		
	68.6 ( $\sigma_3 \times 2.0$ )	85.8 ( $\sigma_3 \times 2.5$ )	102.9 ( $\sigma_3 \times 3.0$ )
TOMBO No.1155 (PTFE-based high-temperature sheet gasket)	No Breakage	No Breakage	No Breakage
Competitor A	No Breakage	Cracking	Cracking

[Test condition] ·Flange : JPI300Lb×1/2B(SO) ·Gasket : thickness3.0mm · No washer  
 ·Seating stress : Min. seating stress of gas seal( $\sigma_3 = 34.3\text{N/mm}^2$ ) with safety factor ( $\times 2 \sim \times 3$ ) ·Paste : No

## ■ 310°C thermal cycle seal test result

TOMBO No.1155 has extremely high heat resistance, so it does not easily leak even at 300°C.

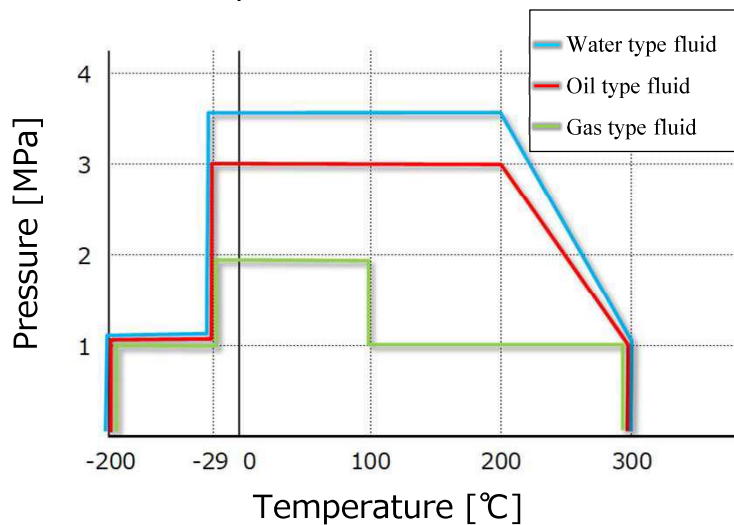


[Test condition] • Sample dimension : JIS10K 25A 3.0t • Flange : JIS10K 25A-RF, • Initial seating stress : 34.3N/mm<sup>2</sup>  
 • Temp. Pressure : N<sub>2</sub> gas, 0.98MPa • Seal test method : Pressure drop • Heating temperature : 310°C×18 hrs. 10 cycles

## ■ Recommended Service range • Fluid

Service temperature : -200 ~ 300 °C

Service pressure : ~ 3.5 MPa



Fluid	TOMBO No.1155
Water / oil / alcohol	Usable
Organic solvent	
Cryogenic	
Flammable gas	
Inert gas / Non-flammable gas	
Alkali/acid	Can be used depending on conditions. Please inquire for details.

## ■ Design criteria

Gasket thickness [mm]	Max. outer diameter [mm]	Gasket coefficient m [N/mm <sup>2</sup> ]	Min. design seating stress y [N/mm <sup>2</sup> ]	Min. seating stress [N/mm <sup>2</sup> ]		Allowable seating stress [N/mm <sup>2</sup> ]
				Water/oil type fluid	Gas type fluid	
1.5	1,250	2.75	25.5	14.7	34.3	150
2.0	1,250	2.75	25.5			
3.0	1,250	2.00	11.0			

### ⚠ Product handling precautions

- Do not use for fluids and toxic gases that attack PTFE. (Melted alkali metal, high temperature fluorine, chlorine trifluoride, etc.)
- Do not incinerate as toxic gas is generated.
- For other precautions, refer to the catalog "TOMBO Brand Gasket".

### ⚠ Precautions regarding the catalog

- Do not use for any purpose other than those listed in this catalog.
- Even for the applications listed in this catalog, the conditions may differ when actually using it. It is recommended to carry out an actual condition confirmation test.
- The contents are subject to change without notice.



6-1, Hacchobori 1-Chome, Chuou-ku, Tokyo 104-8555, Japan

Industrial Product Division  
 Technical Service & Development Group  
 TEL: +81-3-4413-1134

Energy and industrial plants division  
 Products sales department

TEL: +81-3-4413-1123

Contact

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